From the INTERNATIONAL PRELIMINARY I	EXAMINING AUTHOF	RITYO DO		
To: McKnight, John C. RECKITT BENCKISER PLC Group Patents Department: VED Dansom Lane Hull HU8 7DS GRANDE BRETAGNE CKTTTS OF T		NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL PRELIMINARY EXAMINATION REPORT (PCT Rule 71.1) (day/month/year) 20:08.2004		
Applicant's or agent's file reference 11057P1 WO/JM		IMP	ORTANT NOTIFICATION	
International application No. PCT/GB 03/02796	International filing of 30.06.2003	late (đay/month/year)	Priority date (day/month/year) 28.06.2002	
Applicant RECKITT BENCKISER (UK) LI	MITED et al			

- 1. The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary examination report and its armexes, if any, established on the international application.
- 2. A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

4. REMINDER

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices) (Article 39(1)) (see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary examination report. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

The applicant's attention is drawn to Article 33(5), which provides that the criteria of novelty, inventive step and industrial applicability described in Article 33(2) to (4) merely serve the purposes of international preliminary examination and that "any Contracting State may apply additional or different criteria for the purposes of deciding whether, in that State, the claimed inventions is patentable or not" (see also Article 27(5)). Such additional criteria may relate, for example, to exemptions from patentability, requirements for enabling disclosure, clarity and support for the claims.

Name and mailing address of the international preliminary examining authority:



European Patent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465 Authorized Officer

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PATENT COOPERATION TREATY

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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

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Applicant's or agent's file reference 11057P1 WOJJM FOR FURTHER ACTION See Notification of Transmittal of Internation Report (Form Internation Re					amination Report (Form PCT/PEA/416)	
			International filing date (da	y/month/year)	Priority date (day/month/year)	
PCT/GB 03/02796 30.06.2003				-	28.06.2002	
International Patent Classification (IPC) or both national classification and IPC						
	C08L91/08					
Applic	ant			5D -1 -1		
REC	KITT	BEN	CKISER (UK) LIMIT	ED et al		
					- remarked by this Inte	ornational Preliminary Examining
1.	This i	ntema	ational preliminary exa nd is transmitted to the	mination report has been applicant according to A	prepared by this inte rticle 36.	ernational Preliminary Examining
	Addic					
	Thio	ם בים ר	NRT consists of a total	of 5 sheets, including this	s cover sheet.	
2.	IIIIS					the state of the drawings which have
	\boxtimes			hacie for this fenoti alilia	ir siieeis coiltailiilu	tion, claims and/or drawings which have rectifications made before this Authority
		(see	Rule 70.16 and Section	on 607 of the Administrativ	e Instructions under	the PC1).
	Thes	e ann	exes consist of a total	of 7 sheets.		
3.	This	repor	t contains indications r	elating to the following ite	ms:	
	1	⊠	Basis of the opinion			
	11		Priority			
	111		Non-establishment o	f opinion with regard to no	ovelty, inventive step	and industrial applicability
1	IV		Lack of unity of inver	ntion		and the state of t
	٧	\boxtimes	Reasoned statement citations and explana	t under Rule 66.2(a)(ii) wit ations supporting such sta	h regard to novelty, tement	inventive step or industrial applicability;
	VI		Certain documents o			
	VII			e international application		
	VIII		Certain observations	on the international appli	cation	
		missi	on of the demand		Date of completion of	f this report
Date of submission of the demand						
27.01.2004		20.08.2004				
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Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465			3656 epmu d	Telephone No. +49 8	39 2399-7869	
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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/GB 03/02796

I. Basis o	the report
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1. With regard to the **elements** of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):

	Des	cription, Pages	
	1, 3	-7	as originally filed
	2, 8-11		filed with telefax on 02.08.2004
	01-	ia Niveskava	
		ims, Numbers	
	1-12	2	filed with telefax on 02.08.2004
2.			age, all the elements marked above were available or furnished to this Authority in the ernational application was filed, unless otherwise indicated under this item.
	The	se elements were ava	ailable or furnished to this Authority in the following language: , which is:
		the language of a tra	nslation furnished for the purposes of the international search (under Rule 23.1(b)).
		the language of publi	cation of the international application (under Rule 48.3(b)).
		the language of a tra Rule 55.2 and/or 55.3	nslation furnished for the purposes of international preliminary examination (under 3).
3.	With inte	n regard to any nucle rnational preliminary e	otide and/or amino acid sequence disclosed in the international application, the examination was carried out on the basis of the sequence listing:
		contained in the inter	national application in written form.
		filed together with the	e international application in computer readable form.
		furnished subsequen	tly to this Authority in written form.
		furnished subsequen	tly to this Authority in computer readable form.
		The statement that the in the international ap	ne subsequently furnished written sequence listing does not go beyond the disclosure oplication as filed has been furnished.
		The statement that the listing has been furnite	ne information recorded in computer readable form is identical to the written sequence shed.
4. The amendments have resulted		amendments have re	esulted in the cancellation of:
		the description,	pages:
		the claims,	Nos.:
		the drawings,	sheets:
5.		This report has been been considered to g	established as if (some of) the amendments had not been made, since they have to beyond the disclosure as filed (Rule 70.2(c)).
		(Any replacement sh report.)	eet containing such amendments must be referred to under item 1 and annexed to this
6.	Add	itional observations, it	necessary:

Form PCT/IPEA/409 (January 2004)

INTERNATIONAL PRELIMINARY **EXAMINATION REPORT**

International application No.

PCT/GB 03/02796

- V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
- 1. Statement

Novelty (N)

Yes: Claims

1-12

No:

Inventive step (IS)

Yes: Claims

Claims

1-12

No:

Claims

Industrial applicability (IA)

Yes: Claims

1-12

No: Claims

2. Citations and explanations

see separate sheet

Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Cited document

D1: US-A-4 002 706 (PRETORIUS DIRK JACOBUS) 11 January 1977 (1977-01-11)

2. Novelty

The present application concerns a paraffin wax candle composition having a penetration value of 30-50 comprising a hard paraffin wax having a penetration value of 16-20 (ASTM D 1321) and a soft wax having a penetration value of no less than 45 (claim 1). The application further concerns the corresponding candle (claim 11).

Document D1 discloses a paraffin composition for candles comprising a hard paraffin wax having a penetration value of at the most 5 and a soft paraffin wax having a penetration value of greater than 90 (see claim 24).

Therefore the subject-matter of claims 1-12 is novel over document D1.

3. **Inventive Step**

Document D1 is considered to be closest prior art.

The subject-matter of the present application differs from the subject-matter of document D1 by the fact that the hard paraffin wax has a penetration value of 16-20.

The problem of the present application was to provide good quality candles.

This problem was solved by a paraffin composition comprising a hard paraffin wax having a penetration value of 16-20 (see example, claim 1).

This solution is not suggested in document D1.

EXAMINATION REPORT - SEPARATE SHEET

Therefore the subject-matter of claims 1-12 of the present application involves an inventive step over document D1.

The post burning aesthetics of a candle should also be good; that is, the residual wax should not have a burnt appearance.

Other important criteria include the melting point of
the wax. This is ideally around 50°C, for example, from
about 45°C to about 55°C. If the melting point is lower
than this then a problem of stability can arise in warmer
countries but if the melting point of the wax is higher than
this, in the case where the candle contains a fragrance or
other air-borne agent it is not so easily released because
the higher melting waxes hold on to the fragrance too
effectively. An additional consideration is that higher
melting point waxes tend not to burn so well and tend to
leave more residue on the glass container. Also generally,
Low Melting Point waxes shrink less than higher Melting
Point waxes.

The present invention relates to the concept of producing a paraffin wax composition which produces an optimum combination of all or most of the criteria mentioned above. In particular, it has been discovered that a wax composition which comprises a mixture of a relatively hard paraffin wax with a relatively soft paraffin wax enables the composition to more closely fulfil or approach an optimum combination of the criteria which are explained above.

Specifically, the present invention provides a paraffin wax candle composition comprising a mixture of a hard paraffin wax and a soft paraffin wax the hard wax having a penetration value as measured by the Needle Penetration Test as defined in ASTM D 1321 of 16-20 and the soft wax having a penetration value of no less than 45, the composition itself having a penetration value between 30 and

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TABLE

			
Composition	Paraffin 5203	Paraffin 6214	Paraffin 6213
	Solid saturated	Sol <u>i</u> d	Solid sa turated
ii ii	Bydrocarbons	saturated	Hydrocarbons +
	CnH2n+2	Hydrocarbons	Triglyceride
		CnH2n+2	< 25%
	J.	,	
CAS No.			
CAS NO.	64742-51-4, 8002-74-2	64742-51-4	Paraffin: 64742-51-4,
	·	1	8002-74-2
			Triglycerido: 84540-04-5
EINECS No.	050		
EINECS NO.	266-154-5, 232-315-6	265-154-5	Paraffin: 265-154-5,
1			232-315-6
	•		Triglyceride: 283-893-2
Physical.			
1 -	At 20°C, waxy solid	At 20°C, wasty	At 20°C, waxy solid
Description		solid	
Colour	White	Whitish	. White / Whitish
0dour	Practically odourless	Practically	From neutral to slightly
		odourless	fatty like
Congealing	52-54°C	48-52°C	42-46°C
point			
Penetration			
test at 25Ec	16-20	50~70 [°]	70~100
(cimm)			
Flash point	>150°C	>150°C	>150°C
Viscosity	2.5-10 mm2/s	4.0-6.0 mm2/s	4.0-5.0 mm2/s
(100EC)			:
		}	· ·

CAS No. 54742-51-4/Synonyms..Paraffin waxes, petroleum, hydrotreated

CAS No. 8002-74-2/Synonyms ...Paraffin Wax; Paraffin waxes: Paraffin wax (petroleum); Poly(mothylene)wax; Wax extract; Paraffin wax fume; Fischertropsch wax; Cream E45; Derma-Oil; Duratears; Granugen; Parachoc; Replens; Paraffin Wax, granuler;

It should be noted that all three paraffins appear to be fairly similar but differ significantly in some of their physical properties, in particular the penetration values and also their congealing points, the latter it will be seen being appropriate to provide a melting point of the overall composition around 50°C as explained hereinbefore.

As a specific example of a candle composition in accord with the present invention the proportion of ingredients are set out below.

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Candle Composition

% by weight

per mix

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Core Composition

	Paraffin 5203	99.898
	Pigment Ivory 15-1641	0.1
20	Pigment Cobriso 29-627	0.002

Wax Composition

	Paraffin 6214	65.64
25 ·	Paraffin 5203	28.20
	Fir Vanilla Light 175297E	5.41
	Microcrystalline Wax 1800	0.65
	Pigment Ivory 15-1641	0,09
	Pigment Cobrizo 29-627	0.01

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The proportion by weight of the Core composition to the wax composition is approximately 26:74.

The invention will be illustrated by the following Example:

Method of Manufacture of the Candle

5 1) Core Production and wicking

The appropriate amount of paraffin 5203 is weighed into a mixing tank. The appropriate amounts of the pigment ivory and pigment cobrize dyes are then added to the same tank.

The tank temperature is maintained at 60 to 65°C whilst the contents of the tank are stirred until the dye has melted and completely dispersed.

The resulting coloured liquid wax is then fed to a spraying drum feed tank. The powder is sprayed and pumped via pipes to a powder press.

The appropriate wick is loaded into a wicking machine adjacent to the powder press. The specified length of wick 20 is automatically inserted on line through the core and a metal sustainer is secured to the end.

2) Wax Blend

The appropriate amounts of Paraffin 5203, Paraffin 6214 and microcrystalline wax are transferred to a mixing vessel. The vessel temperature is maintained at approximately 65°C whilst the mixture is stirred until all components have been fully melted and dispersed.

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The appropriate amounts of Pigment Ivory, Pigment Cobrizo and Fir Vanilla Light are then added to the mixing vessel. The vessel temperature is maintained at a temperature of from 60 to 65°C until the dye has completely melted and has been dispersed in the mixture.

3) Filling Line

The wick assembly/coloured core is transferred into a glass jar. The glass jar is heated to 55 to 60°C by passing the glass jar through a glass heater.

The glasses are then filled with the wax blend via calibrated filling heads.

The filled glasses are then passed through a cooling tunnel and then an infra red "Flash" heater, which removes air bubbles and smoothes the wax surface.

20 The glasses are then passed through a second cooling unit.

CLAIMS

1. A paraffin wax candle composition comprising a mixture of a hard paraffin wax and a soft paraffin wax the hard wax having a penetration value as measured by the Needle Penetration Test as defined in ASTM D 1321 of 16-20 and the soft wax having a penetration value of no less than 45, the composition itself having a penetration value between 30 and 50.

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- 2. A composition as claimed in claim 1 wherein the soft wax has a penetration value of 50-70.
- 3. A composition as claimed in any one of the preceding claims wherein the proportion by weight of the soft wax to the hard wax is in the range 50:50 to 90:10.
 - 4. A composition as claimed in claim 3 wherein the proportion by weight of the soft wax to the hard wax is about 70:30.
 - 5. A composition as claimed in any one of the preceding claims wherein the melting point of the composition is in the range from 45°C to 55°C.

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- 6. A composition as claimed in claim 5 wherein the melting point of the composition is about 50°C.
- 7. A composition as claimed in any one of the preceding claims which contains a microcrystalline wax in an amount up to 1% by weight.

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- 8. A composition as claimed in any one of the preceding claims which contains a polyethylene in an amount up to 1% by weight.
- 9. A composition as claimed in any one of the preceding claims which contains a colouring material in an amount up to 0.5% by weight.
- 10. A composition as claimed in any one of the preceding claims which contains a fragrance and/or other air-borne agent or agents in an amount up to 10% by weight.
 - 11. A candle comprising a composition as claimed in any one of the preceding claims.
 - 12. A candle as claimed in claim 11 comprising a container in which the candle composition in a liquid state has been poured and set surrounding a candle wick.

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